

INSTRUCTION SHEET FOR

ASSEMBLY OF KNOCK-DOWN FARM STAND

FOR 110 - 150 - 200 GALLON TANKS

B-ASSEMBLY NO. 1 - Side Frame Assembly.

Step No. 1 - Assemble Two Legs (#1) to the Top Bracket (#7) and Lower Side Brace (#5).

Note: Legs may be used on any of the four corners, HOWEVER MAKE SURE that the end of the leg with bolt holes approximately 21" from end is at the bottom.

Step No. 2 - Assemble Two Upper Side Braces (#3) to Top Bracket (#7) and Leg (#1).

Note: Side braces go on outside with leg of angle pointing out.

Step No. 3 - Assemble Opposite Side Frame following same steps outlined above.

FINAL ASSEMBLY

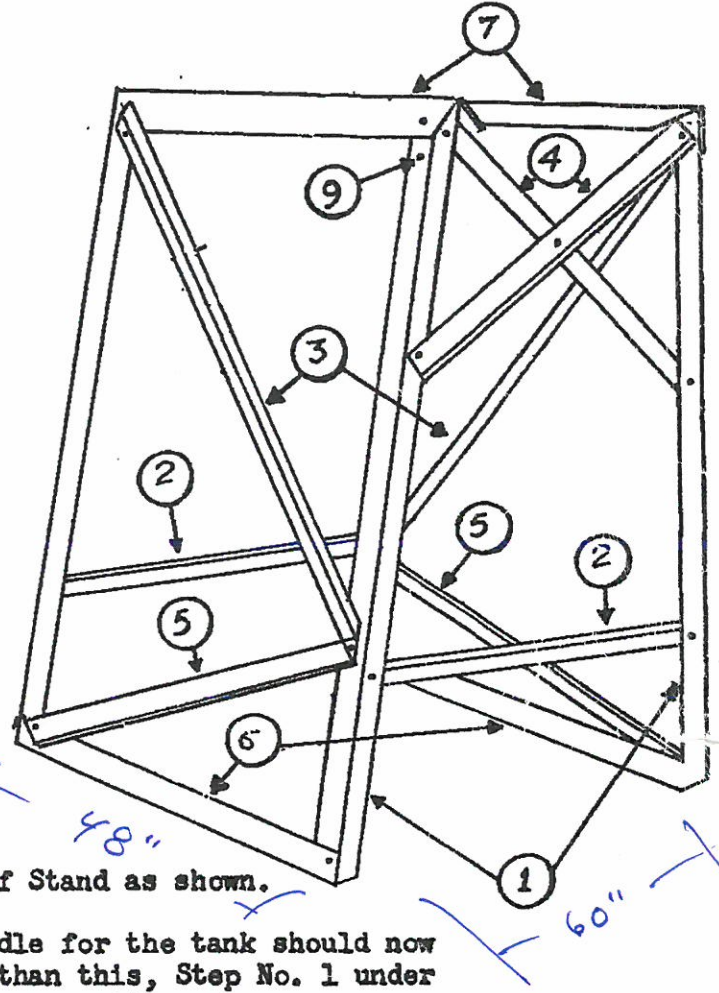
Step No. 1 - Assemble Lower End Brace (#2) to the Legs (#1).

Step No. 2 - Assemble Four End Braces (#4) to ends of Stand as shown.

Note: The Top Brackets (#7) that form the cradle for the tank should now be approximately 22" apart. If closer than this, Step No. 1 under Sub-Assembly No. 1 has been performed incorrectly.

Step No. 3 - Set empty tank in Stand and align frame, then tighten all bolts.

Step No. 4 - Assemble Nozzle Hanger bolt on any corner.



PART NO.	QTY	PART NAME	SIZE
1	4	LEG	1½ x 1½ x 1/8 x 84"
2	2	LOWER END BRACE	1½ x 1½ x 1/8 x 42"
3	2	UPPER SIDE BRACE	1 x 1 x 1/8 x 78"
4	4	UPPER END BRACE	1 x 1 x 1/8 x 36"
5	2	LOWER SIDE BRACE	1 x 1 x 1/8 x 50½"
6	2	BOTTOM SIDE BRACE	1½ x 1½ x 1/8 x 46"
7	2	TOP BRACKET	2 x 2 x 49"
8	26	BOLTS - Hex Head	5/16" x 3/4"
9	26	NUTS - Hex	5/16"